

Assembly Instructions



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Tools and Materials Needed

- Screw Gun
- Wood Glue
- Soft Mallet
- Bar clamps
- Phillips head bit
- Staple Gun w/ 1/2" staples
- Brad Nail Gun w/ 5/8" or 3/4" nails (optional)
- 1/8" hex drill bit (Euro Series)
- Ruler/Measuring tape (for Euro Series lift cabinets)

HARBOUR SERIES ASSEMBLY INSTRUCTIONS

Base Cabinet

Step 1

1. Begin by opening the box and laying all pieces out on a clean, flat surface. Check to make sure all contents are in the box (hardware will be packaged separately in its own box).
2. If this cabinet will have drawers, we recommend installing the drawer glide back brackets first.

Step 2 (if cabinet has drawer(s))

1. Place the cabinet back on a flat surface and insert the drawer glide brackets into the pre drilled holes. These brackets are usually found in the drawer glide box.
2. Using the provided screws, screw glide brackets into back panel.



Step 3

1. Lay face frame on a flat, clean surface and run a bead of glue through the dado channel.
2. Insert a cabinet side into the dado channel, ensuring that dado channels on the side and face frame align. Also ensure that the top of the side panel sits flush with the top of the face frame. This will allow for easier countertop installation.
3. There are three options for securing cabinet side to face frame.
 - Use provided plastic assembly blocks and staple them to the face frame/side panel to secure in place
 - Use the provided metal brackets and screw them to the face frame and side panel to secure in place
 - Use a brad nail gun with 3/4" nails and shoot at a 45 degree angle into the face frame/side panel joint (we use this method).
4. Repeat for other side panel.



HARBOUR SERIES ASSEMBLY INSTRUCTIONS

Base Cabinet

Step 4

1. Run a bead of glue in the dado channels in preparation to install cabinet bottom.
2. Insert cabinet bottom into dado channel, ensuring it rests snug on all three sides.
3. Run a bead of glue along the exposed edge of the cabinet floor in preparation to install cabinet back.
4. Install cabinet back by aligning the dado channel with the cabinet floor and resting it on the rabbit joints on the side panels.
5. Using a staple gun, shoot staples from the exterior, into the side panel and into the back panel to secure in place.
 - NOTE: On cabinets with finished to match ends, we recommend using glue at this joint and shooting a 1/2" staple through back of cabinet, at joint, locking side and back together. Allow glue to dry prior to installation.
6. Using either the provided assembly blocks/ metal brackets or a brad nail gun, secure the cabinet floor in place by attaching it to the face frame from the underside of the cabinet.
7. Draw a line 5-1/2" up from the bottom of the back panel in preparation of securing back panel to cabinet bottom (we made a shim for this purpose).
8. Shoot staples or screw cabinet back panel to cabinet bottom panel.



HARBOUR SERIES ASSEMBLY INSTRUCTIONS

Base Cabinet

Step 5

1. Insert toe kick panel into dado channels at the bottom of the cabinet.
2. Using a provided assembly block or metal bracket, fasten the toe kick panel in place.



Step 6 (if cabinet has drawer(s))

1. Insert drawer glides onto the back brackets and align hole with pre drilled hole on cabinet face frame.
2. Screw drawer glide to cabinet face frame
3. Repeat for all glides.



Step 7

1. Install wooden corner blocks by using provided screws.

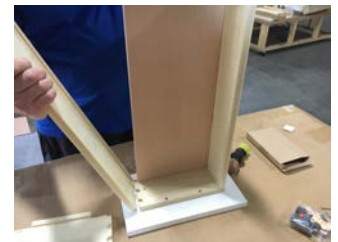


HARBOUR SERIES ASSEMBLY INSTRUCTIONS

Base Cabinet

Step 8 (assembling drawer)

1. Lay drawer front face down and dab some glue in all dovetail joints.
2. Repeat for drawer back.
3. Insert drawer box side into drawer box front, ensuring that the channel for the drawer bottom aligns. If necessary, use a soft mallet to gently tap on the dovetails until they are flush.
4. Repeat for other side.
5. Insert the drawer bottom into the channels.
6. Install drawer box back by aligning all dovetails and inserting side panels into back dovetail joints. If necessary, use a soft mallet to gently tap dovetails until they are flush.
7. Flip drawer upside down and install the drawer glide clips by screwing them in place.
8. Insert drawer into cabinet and insert the back of the drawer glide into the pre drilled hole in the back of the drawer box. You will hear a click.
9. Check to make sure drawer operates smoothly and make any adjustments needed.



HARBOUR SERIES ASSEMBLY INSTRUCTIONS

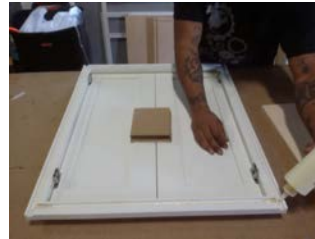
Wall Cabinet

Step 1

1. Begin by opening the box and laying all pieces out on a clean, flat surface. Check to make sure all contents are in the box (hardware will be packaged separately in its own box).

Step 2

1. Lay face frame on a flat, clean surface and run a bead of glue through the dado channels.
2. Lay the cabinet side panels down on a flat surface and run a bead of glue through the side dado channels, as well as the back dado.
3. There are three options for securing cabinet side to face frame.
 - Use provided plastic assembly blocks and staple them to the face frame/side panel to secure in place
 - Use the provided metal brackets and screw them to the face frame and side panel to secure in place
 - Use a brad nail gun with 3/4" nails and shoot at a 45 degree angle into the face frame/side panel joint (we use this method).
4. Repeat for other side panel.



HARBOUR SERIES ASSEMBLY INSTRUCTIONS

Wall Cabinet

Step 3

1. Insert a top/bottom panel into the side and face frame dados, ensuring that the panel is pushed firmly in place and rests tight against the face frame.
2. Repeat for second top/bottom panel.
3. Run a bead of glue along the exposed edge of the top/bottom panels in preparation to install cabinet back.



Step 4

1. Install cabinet back by aligning the dado channel with the cabinet floor and resting it on the rabbit joints on the side panels.
2. Using a staple gun, shoot staples from the exterior, into the side panel and into the back panel to secure in place.
3. Using either the provided assembly blocks/ metal brackets or a brad nail gun, secure the cabinet top/bottoms in place by attaching it to the face frame from the underside of the cabinet (we use a brad nail gun).
4. Draw a line 1" up from the bottom and top of the back panel in preparation of securing back panel to cabinet bottom (we made a shim for this purpose).
5. Shoot staples or screw cabinet back panel to cabinet top/bottom panels.



Step 5

1. Install shelf pins in pre drilled holes and install shelves in desired location (if applicable)
2. Attach doors, wipe off any excess dust/residue.
3. Assembly is complete.



HARBOUR SERIES ASSEMBLY INSTRUCTIONS

Easy Reach Cabinet

Step 1

1. Begin by opening the box and laying all pieces out on a clean, flat surface. Check to make sure all contents are in the box (hardware will be packaged separately in its own box).
2. If this cabinet will have a lazy susan kit installed, proceed to step 2, otherwise, skip to step 3.

Step 2

1. Install lazy susan kit trays on easy reach cabinet shelf and bottom panel. Please note the different heights of the lazy susan trays. The taller tray needs to be installed on the cabinet floor. **IMPORTANT:** The lazy susan trays must be installed prior to cabinet assembly.
2. We recommend installing the lazy susan with the front lip 2" away from front lip of shelf/ cabinet floor.



Step 3

1. Take one of the side panels and place it on the floor to begin assembly of the cabinet.
2. Staple some assembly blocks beneath the dados in preparation to secure the cabinet shelf and floor.
3. Install the cabinet floor by inserting it into the dados on the cabinet side. Be sure to use glue in the dado channel. Secure the floor by using the provided assembly blocks.
4. Repeat the previous step for the shelf.

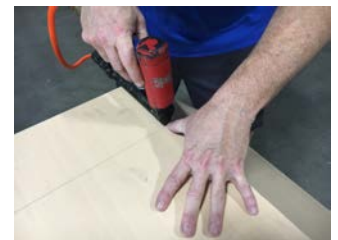


HARBOUR SERIES ASSEMBLY INSTRUCTIONS

Easy Reach Cabinet

Step 4

1. Proceed to install one of the back sides of the cabinet by aligning the dado channels with the previously installed cabinet floor and shelf.
2. We recommend stapling the panel to the shelf and floor.
3. Install the cabinet back next, and staple it in place.
4. Working your way around the cabinet, install the next back side panel.
5. Install the final side panel by aligning the dado channels with the shelf and floor. We recommend stapling everything in place to allow time for the glue to dry.



HARBOUR SERIES ASSEMBLY INSTRUCTIONS

Easy Reach Cabinet

Step 5

1. Screw the two face frame pieces together using the provided screws and pre drilled holes.
2. Attach the face frame to the cabinet, securing with glue and provided assembly blocks.
3. Make sure face frame is installed properly at all dado joints prior to fastening.



Step 6

1. Install corner support braces and top support beam to secure the stability of the cabinet.
2. Use the provided assembly blocks to secure the face frame to the support beam.



HARBOUR SERIES ASSEMBLY INSTRUCTIONS

Easy Reach Cabinet

Step 7

1. Prepare the toe kick to be installed to the cabinet by screwing it together using the provided screws in the pre drilled holes.
2. Flip the cabinet upside down and install the toe kick panel.
3. We use the provided assembly blocks to fasten the toe kick panel to the underside of the cabinet floor.
4. We staple the toe kick panel to the cabinet side panels.



Step 8

1. Install the SOSS hinge by inserting it into the slots on the side of the doors and screwing it in place.
2. Attach the easy reach hinge to the clip by clicking it in place.
3. Install the hinges to the door.
4. Attach the doors to the cabinet by screwing the hinge at the pre drilled hole locations inside the cabinet.
5. Adjust hinges if necessary to ensure proper door closure.



EURO SERIES ASSEMBLY INSTRUCTIONS

Base Cabinet

Step 1

1. Begin by opening the box and laying all pieces out on a clean, flat surface. Check to make sure all contents are in the box (hardware will be packaged separately in its own box).



Step 2

1. Place a side panel on a clean, flat surface.
2. If the side panel will have a cabinet door, install the hinge holders into the pre drilled holes (the clip faces the back of the cabinet). Take care not to damage the clip on the hinge holder. We recommend placing a small block of wood on the hinge holder, then using a mallet to gently tap the hinge holder into place.
3. If cabinet has drawers, please see page 5 for further instructions.
4. If there are no drawers, proceed to step 3.



Step 3

1. Take the bottom panel and dab some wood glue on the exposed dowels.
2. Insert the bottom panel into the side panel, placing the dowels into the pre drilled holes, making sure to align the back dado groove.
3. Put some glue in the back dado groove and insert the back panel into the slot. The back panel should be installed to be flush with the back side of the bottom panel (pictured right).



EURO SERIES ASSEMBLY INSTRUCTIONS

Base Cabinet

Step 4

1. Put wood glue in the dado on the top back rail and insert over the back panel. The pre drilled screw hole on the back rail will align with the hole on the side panel.
2. Dab some glue and place on the dowel on the front top rail. Insert rail into pre drilled hole on the top, front side of the side panel. The pre drilled screw hole on the front rail will align with the pre drilled hole on the side panel.



Step 5

1. Take the second side panel and install the hinge holders, if needed.
2. Insert wood glue into the back dado groove on the side panel and the dowels on the bottom panel.
3. Place side panel on partially assembled cabinet to complete the box (pictured right).
4. Take the supplied cabinet screws and insert into the pre drilled screw holes on the side panel. Make sure everything is aligned correctly before screwing all the way.
5. Carefully, flip the cabinet on its back and then over again to the other side and screw this side panel to the cabinet box.



EURO SERIES ASSEMBLY INSTRUCTIONS

Base Cabinet

Step 6

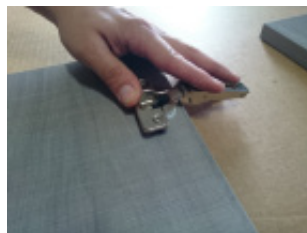
1. With the cabinet still on its side, take the supplied plastic adjustable toe kick feet and prepare to insert into pre drilled holes on bottom of cabinet.
2. The toe kick feet come in two pieces, an upper attachment and the lower leg.
3. Insert the upper attachment into the pre drilled holes on the bottom panel. You should be able to gently press these into the holes (use a soft mallet if necessary).
4. Insert the lower leg into the installed upper attachment. Use a soft mallet to gently tap this into place if necessary.
5. Install the toe kick clip attachment to the two front toe kick feet.
6. Carefully, stand the cabinet up on its legs.



Sink base cabinet with aluminum top rail

Step 7

1. Install soft close hinges into cabinet door by inserting into pre drilled holes.
2. If necessary, use a soft mallet to gently tap the hinges in place.
3. With installed hinges, clip the hinges to the hinge holders on the cabinet side panel. See pictures to the right.
4. If cabinet is a sink base with a false front panel, proceed to Step 1 on page 8.
5. If cabinet does not have false front panel, you are finished.



EURO SERIES ASSEMBLY INSTRUCTIONS

Prepping Side Panel for Drawer

Step 1

1. Insert glides into pre drilled holes on cabinet side, paying close attention to left and right sides, as they are different.
2. Screw glides into side panel for further support.
3. Go back to Step 3 on page 2 of assembly instructions.



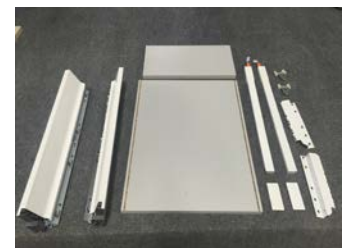
The left side of the above picture is the front of the glide



Assembling Drawer

Step 1

1. Begin by opening the box and laying all the pieces out on a clean, flat surface. Check to make sure all contents are in the box (hardware will be packaged separately in its own box).

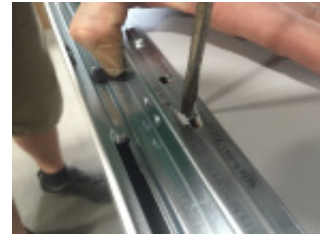
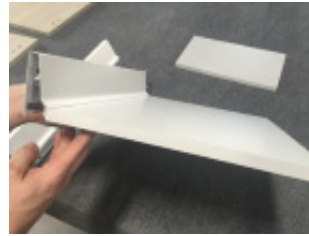


EURO SERIES ASSEMBLY INSTRUCTIONS

Assembling Drawer

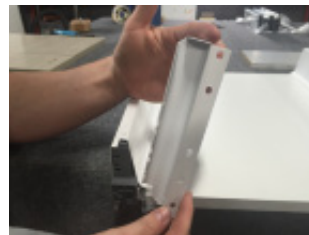
Step 2

1. Insert the bottom panel, white side facing up, into one of the drawer box sides, making sure the front of the box side is flush with the front edge of the bottom panel.
2. Flip the drawer box over and press metal tabs down into dado groove. You could optionally screw the side to the bottom panel instead.



Step 3

1. Take the left and right white metal back brackets, and insert into corresponding plastic clips on the back side of the drawer sides. Please see top 2 pictures on the right for reference. Top left picture shows the left bracket. Top right picture shows the right bracket.
2. Once brackets are installed, insert the back panel, white side facing in, into the brackets.
3. Screw the back panel in place with the provide screws. We recommend at least 2 screws per bracket.



EURO SERIES ASSEMBLY INSTRUCTIONS

Assembling Drawer

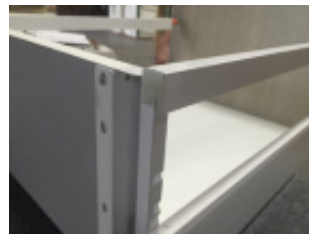
Step 4

1. Insert the drawer mount attachment into the corresponding holes on the drawer front. Note, the attachment can be pushed in the holes and then snapped straight into place
2. If the drawer is a large drawer base drawer, also insert the white rods at this time, making sure that the rear plastic clip on the rods faces in.



Step 5

1. With drawer front mounting attachments installed, insert drawer front into front of assembled drawer box. It will snap in place.
2. If it is a large drawer box, slide the back of the rods over the top of the back bracket. They will snap in place.
3. Adjust drawer front if necessary. The access is on the side of the drawer box.
4. Insert the supplied plastic cover over the drawer box adjustment area. It will snap in place.
5. Drawer is now complete. Pictured right is a completed drawer base drawer box.



EURO SERIES ASSEMBLY INSTRUCTIONS

Installing False Front on Sink Base

Step 1

1. Install supplied false front clip cylinders to the base cabinet side panel 3 1/4" down from top and 5/16" in from front of panel. Make sure to use the supplied 1" screw.
2. On the drawer front, pre drill a 1/16" hole 3 3/16" down from top and 13/16" in from outer edge of drawer front.
3. Screw the drawer front attachment clip to the drawer front using the supplied 5/8" screw.
4. Attach drawer front to the cabinet box.



EURO SERIES ASSEMBLY INSTRUCTIONS

Wall Cabinet

Step 1

1. Begin by opening the box and laying all pieces out on a clean, flat surface. Check to make sure all contents are in the box (hardware will be packaged separately in its own box).



Step 2

1. Place a side panel on a clean, flat surface.
2. If the side panel will have a cabinet door, install the hinge holders into the pre drilled holes (the clip faces the back of the cabinet). Take care not to damage the clip on the hinge holder. We recommend placing a small block of wood on the hinge holder, then using a mallet to gently tap the hinge holder into place.



Step 3

1. Take the bottom panel and dab some wood glue on the exposed dowels.
2. Insert the bottom panel into the side panel, placing the dowels into the pre drilled holes, making sure to align the back dado groove.
3. Repeat the 2 previous steps for the top panel.
4. Put some glue in the back dado groove and insert the back panel into the slot. The back panel should be installed to be flush with the back side of the bottom panel (pictured right).



EURO SERIES ASSEMBLY INSTRUCTIONS

Wall Cabinet

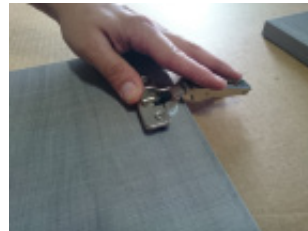
Step 4

1. Take the second side panel and install the hinge holders if needed.
2. Insert wood glue into the back dado groove on the side panel and the dowels on the bottom panel.
3. Place side panel on partially assembled cabinet to complete the box (pictured right).
4. Take the supplied cabinet screws and insert into the predrilled screw holes on the side panel. Make sure everything is aligned correctly before screwing all the way.
5. Carefully, flip the cabinet on its back and then over again to the other side and screw this side panel to the cabinet box.



Step 5

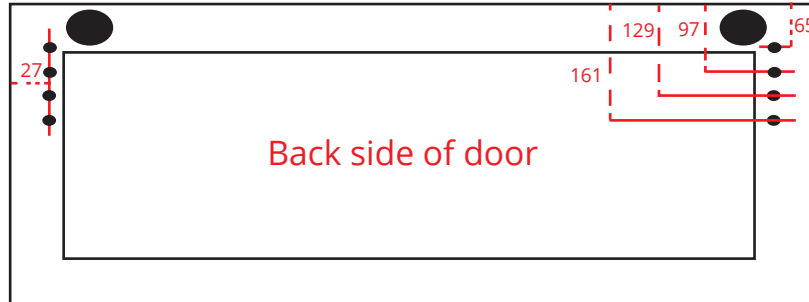
1. Install soft close hinges into cabinet door by inserting into pre drilled holes.
2. If necessary, use a soft mallet to gently tap the hinges in place.
3. With installed hinges, clip the hinges to the hinge holders on the cabinet side panel. See pictures to the right.



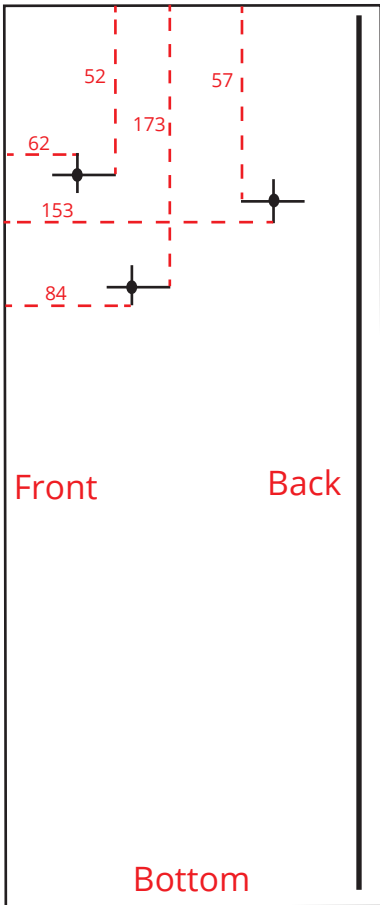
Single Door Lift Cabinet Hardware Installation Diagram

****All dimensions in millimeters (mm)**

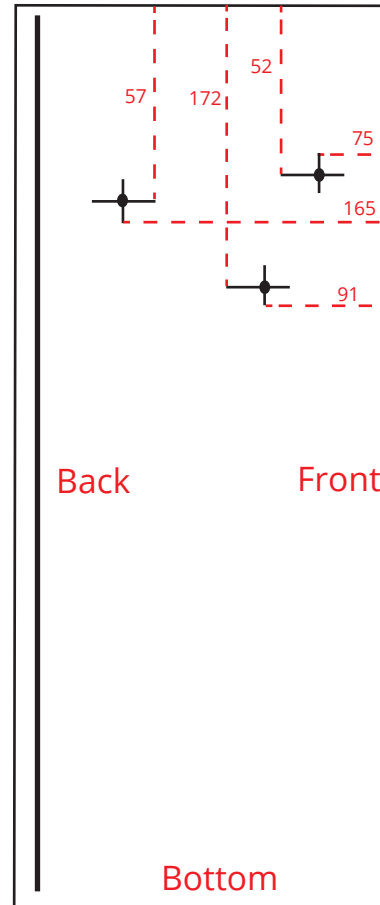
Aluminum Door



Left Cabinet Side



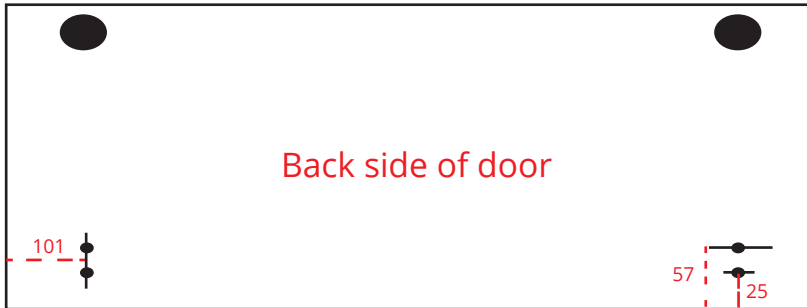
Right Cabinet Side



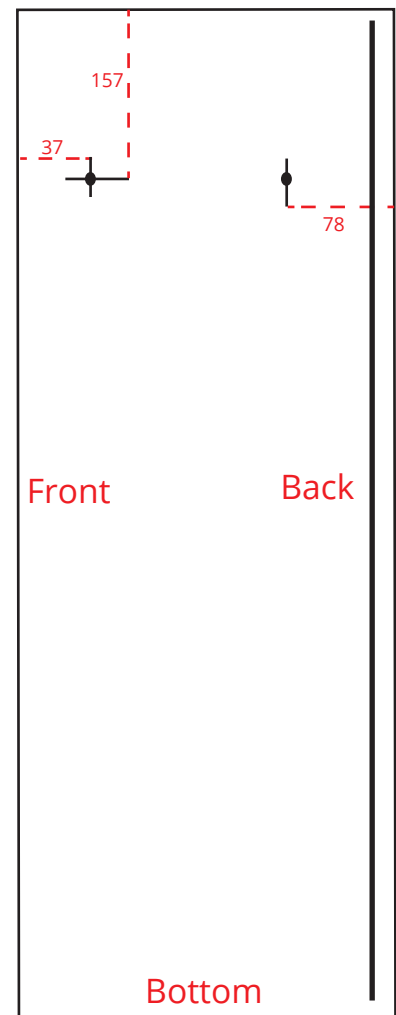
Double Door Lift Cabinet Hardware Installation Diagram

****All dimensions in millimeters (mm)**

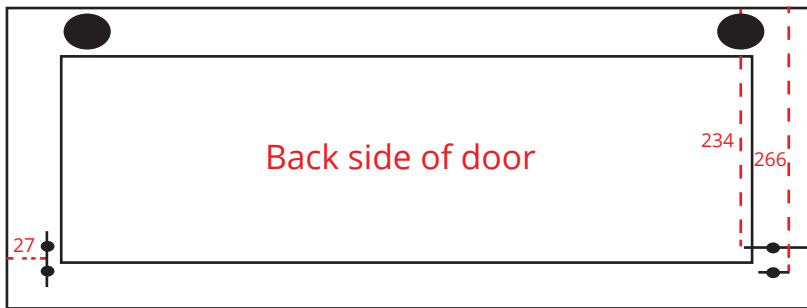
Solid Door



Cabinet Side



Aluminum Door



Cabinet Top

